## 0032 We claim:

- 1. An improved steam reforming catalyst composition comprising:
  - a. Nickel, platinum, palladium, rhodium or combinations thereof;
  - at least two partially reducible metal oxides chosen from the oxides of cerium,
    molybdenum, tungsten, vanadium, tin and chromium;
  - c. zirconium oxide
  - d. lanthanum oxide and
  - e. aluminum oxide

wherein the Group VIII metal comprises nickel, platinum, palladium, rhodium or mixtures thereof.

- 2. An improved steam reforming process for producing a hydrogen-rich gas comprising reacting a sulfur containing hydrocarbon feedstock with steam over the catalysts of claim 1 at a temperature in the range of 600 900 °C wherein the sulfur content of the hydrocarbon feedstock is at least 1 ppm.
- A steam reforming process according to claim 2 wherein the sulfur-containing hydrocarbon feedstock is natural gas, liquefied petroleum gas, naphtha, gasoline, kerosene, jet fuel, diesel, or methane.